



INSTRUCTIONS FOR USE

- Position the centering pin for the desired gasket diameter and then lock by aid of special lever.
- Position the face.
- Lower the cutting blade until the face is slightly etched.
- Fasten the position of the cutting blade and then lock it.
- Lift the cutting blade by aid of the small handwheel.
- Make a centering hole into the sheet from which the gasket has to be cut.
- Position the sheet on the centering pin.
- Cut the gasket by turning the bigger handwheel after having sufficiently lowered the cutting blade.

If the material to be cut has a thickness of more than 3 mm, the use of the face can be avoided by cutting the sheet through approximately half of its thickness, by then turning it over and carrying out the same cutting operation on the other face of the sheet.

Important:

The pin of the cutting blade has to be occasionally lubricated through the special lubrication spots. The adjustment of the cutting depth is necessary for the first gasket only, or when materials of a different thickness are employed. The cutting edge of the blade must in no way rest on the pin. The cutting blade is subject to wear, but may be sharpened or replaced without any difficulty. The cutting device is supplied with a spare blade.

TECHNICAL DATA SHEET

Maximum length	1100 mm
Maximum thickness	250 mm
Maximum width	170 mm
Weight	6,5 Kg
Face thickness 3 mm, standard supply	Ø 400 mm
Nominal diameters for other faces, upon request: external diameter	Ø 700, 1000, 1270 mm
Diameter of centering hole	Ø 16 mm

APPLICATIONS

Minimum cutting diameter (depending on material thickness)	approx.	80 mm
Maximum cutting diameter		1250 mm
Maximum cutting thickness (depending on the consistence of the material) fino a		9 mm
Maximum band width		160 mm
Minimum band width (depending on the consistence of the material) fino ad		1 mm

